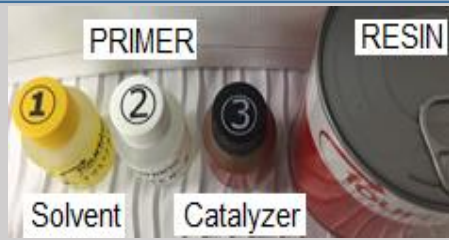


INSTALLATION GUIDE

Fourthane RED Line 85

Application: Screw Splice Coating & Repairs



KIT INCLUDES

- #1: Solvent
- #2: Primer
- #3: Catalyst
- CAN: Resin

REPAIR TOOLS



PREPARATION PROCESS: Buff, Clean, Dry

RUBBER SURFACE PREPARATION

- REMOVE TOP COVER
 - suggested 1 inch on both edges
- BEVEL EDGES: 30-degree angle or lower
- BUFF SURFACE: min 2" outside bevel edge
- Use low speed (3800 RPM or less)
 - Wire Wheel for best results
 - Avoid reverting, over heating rubber



APPLICATION PROCESS: Cleaner, Primer, Mix & Apply

STEP 1: SOLVENT (#1 Bottle)

- Apply with brush
- Let dry 1-3 minutes



STEP 2: PRIMER (#2 Bottle)

- Apply with brush
- Let dry 1-3 minutes



STEP 3: POLYMER (#3 Bottle & CAN)

- Mix 1-2 minutes
- Pour/Apply with Brush
- Trowel edges



STEP 4: Smooth by hand. Clean Edges

- Use soap to lubricate hands
- Skive Leading Edge Transition
- IF more Fourthane is needed, repeat Steps 1-3



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